

JANOME

MYLOCK 204D



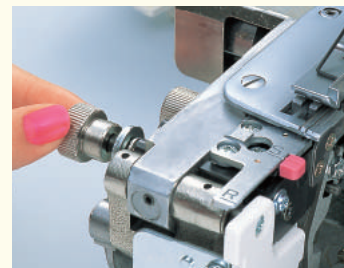
RELIABLE PERFORMANCE AND INDUSTRIAL QUALITY



MYLOCK 204D is equipped with a unique differential feed device designed to prevent fabrics from puckering or stretching.

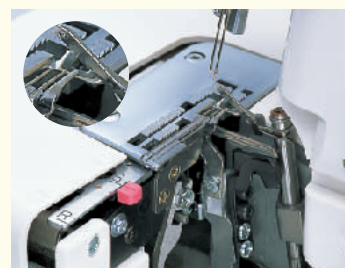
Two feed dogs are used : one feeds the appropriate amount of fabric for the setting on the stitch length dial and the other pulls or pushes the fabric according to the ratio set on the differential feed dial.

The ratio of differential feed can be selected from a range of 0.5 to 2.2. Both stitch length and differential feed dials can be set at any time, even while sewing.



ADJUSTABLE CUTTING WIDTH

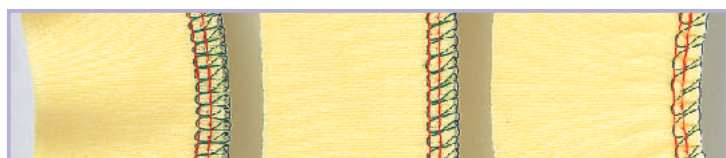
Depending on the type or thickness of the material you sew, the seams may be too loose or too tight even when the tensions are correctly adjusted. In these cases, you can easily adjust the cutting width with this dial to correct the seam tension.



EASY ROLLED HEM CHANGE-OVER

No need to change the needle plate for rolled hemming. Just slide the needle plate setting knob to the "R" position to switch the chaining finger to that for rolled hemming.

RANGE OF DIFFERENTIAL FEED RATIO



1.0 to 2.2

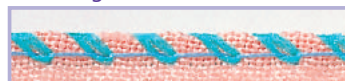
Stretched edges on knit fabrics are prevented by setting the differential feed dial between 1.0 and 2.2.

1.0 to 1.0

Puckered edges on woven fabrics are prevented by setting the differential feed dial between 0.5 and 1.0.

1.0 to 0.5

Picot edge



Rolled hem



Knit stitch



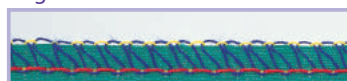
Decorative overedge



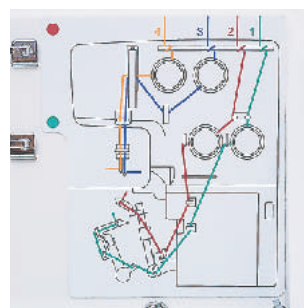
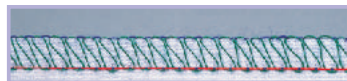
Narrow hem



Regular seam



Wide seam



Threading chart and color-coded thread guides make threading quick and easy.



Upper knife can be quickly and easily deactivated by the turn of a knob.

SPECIFICATIONS

- Seam type : 3 or 4 thread overlock
- Needle : regular type (15x1SP)
- Seam length : 1-5mm
- Seam width : 3.5mm (Regular), 5.7mm (Wide), 2.0mm (Narrow)
- Differential feed ratio : 0.5-2.2
- Needle guard : front & back
- Cutting width adjustable : 3.1-5.1mm
- Upper knife : retractable
- Tension dials : numbered (one rotation)
- Threads guides : color-coded
- Presser foot : snap-on type
- Speed control : electronic

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